

An Overview of Catalytic Nature of Ferrite Nano-particles

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Abstract:

Late uses of ferrite nanoparticles as catalyst in organic procedures are reviewed. Some applications of catalyst are incorporate with the utilization of mostly cobalt, nickel, copper, and zinc ferrites, and in addition their blended metal mixes with Cr, Cd and Mn. The ferrite nanomaterial are acquired mostly by wet-chemical sol-gel or co-precipitation strategies, all the more once in a while by the sonochemical strategy, mechanical high-energy ball processing, spark plasma sintering, microwave heating. Reactant forms with utilization of ferrite nanoparticles incorporate deterioration (specifically photocatalytic), responses of dehydrogenation, oxidation and alkylation among different procedures. Ferrite nano catalyst can be effortlessly recouped from system reactions and reused up to a few runs nearly without loss of catalytic activities. This proposed paper describe the behavior of ferrite material as a catalyst and most used methods to obtain these ferrites such copper, cobalt, Zinc and Nickel.

Keywords — Catalyst, Nano-material, Ferrite, Co-precipitation, Potential energy.

I. INTRODUCTION

A While of overall progressive improvements in nanoscience, consolidating material science, science, material science, hypothesis and indeed, even biosciences, have conveyed us to another level of understanding. ord of public interest, since even lawmaker and financial analysts understood the social energy of Nano technological advancement. Nanotechnology is known as the innovation of the following century, coming after micro technology. In the field of nanotechnology, nanoparticles such as ferrites play a significant role. Ferrites are chemical compound got as powder or ceramic bodies with ferrimagnetic properties shaped by iron oxides as their principle segment, Fe₂O₃ and FeO, which can be halfway changed by other progress metal oxides. Among iron oxides and ferrites, magnetite(Fe₃O₄)and maghemite (c-Fe₂O₃) are specifically noteworthy. Magnetite is an inverse of spinel ferrite. The oxygen particles form a close-packed cubic lattice with the iron particles situated at two unique interstices between them, tetrahedral

(A) sites and octahedral sites. Chemical representation of magnetite or maghemite particles is Fe₃₊ [Fe_{2+1y} Fe_{3+1y} Fe_{3+1.67yx0.33y}] O₄, here x represent vacancy and y=0 present pure magnetite, y=1 gives pure maghemite. On the basis of crystal structure ferrite particles have some classification such as hexagonal (MFe₁₂O₁₉), garnet (M₃Fe₅O₁₂) and spinel (MFe₂O₄), where M represents one or more bivalent transition metals (Mn, Fe, Co, Ni, Cu, and Zn). Transition metal ferrites, both doped and un-doped, are appealing applicants in an extensive variety of uses including catalysis, practical hydrogen generation application and electronic and magnetic devices. Catalyst in nanomaterial is an alteration technique of rate of chemical reaction without being consumed. The reaction of catalyst has lower energy than un-catalyst reactions.

Their extraordinary points of interest for catalytic purposes are that they are normally magnetic and can be effortlessly recouped after culmination of responses utilizing a magnet. For the instance of ferrite nano-particles, up to this minute, just copper,

cobalt, nickel and Zinc are being connected in the catalytic reactions, for the most part in procedures of the synthesis and destruction of natural compounds.

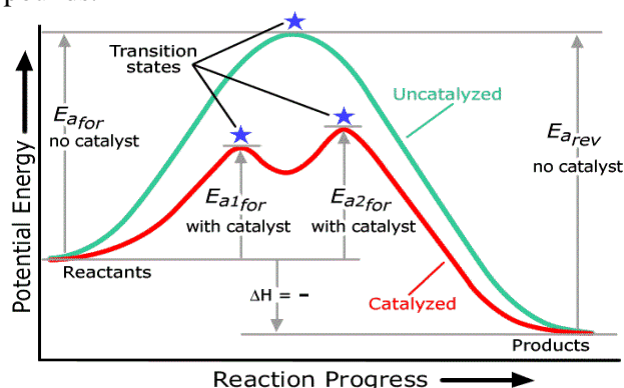


Fig. 1 Potential energy diagram of catalyst and un-catalyst reaction [7]

The synthesis conditions have unequivocally affected the crystal structure. Various catalyst studies had been proposed in late year those are: In [5] a low temperature co-precipitation method has been proposed for electro-catalytic hydrogen and synthesis of nano-particles of electro-catalytic has been investigated using electrochemical reaction techniques. Paper [6] prepared a nano-composite of $ZnFe_2O_4-SnO_2$ by using hydrothermal and sono-chemical methods. The ingredients in this method are 71% (mol.) SnO_2 and 29% (mol.) $ZnFe_2O_4$ and 14.4% (mol.) SnO_2 and 85.6% (mol.) $ZnFe_2O_4$, respectively. The structure and catalytic property of Co, Ni and Cu spinel ferrites has been investigated by using co-precipitation technique in paper number [7]. Properties of this ferrite have availability of electrons to participate in oxidation of organic compounds. [8] Studies on mono-chemical and electrochemical characterization of ortho ferrites. For synthesis process two mixtures are used those are stoichiometric mixtures of $x-Fe_2O_3$ and Ca metal and in this total process synthesis is tested by using x-ray diffraction (XRD), transmission electronic microscopy (TEM) test. In [9] active nickel hydroxide coated with Nano cobalt ferrite catalyst has been proposed. In this method improves catalyst selectivity and activity is obtained by using synergistic techniques an improved efficiency about 87% is yields. The main focus of paper [10] is to replace the Fe^{3+} ion to Mn^{3+} ions in cobalt zinc

ferrites. In the algorithm is found that if we replace the ion then saturation magnetization is decreased with increasing Mn^{3+} ions. In [11] cobalt zinc ferrite is evaluated using sol-gel auto-combustion technique. The x-ray diffraction analysis is make sure that crystalloid structure and phase purity. Mono disperse spinel has been synthesis in [12] using solvo-thermal assisted phase transfer method. The particles which are used in this method are characterized by using X-ray diffraction, transmission electron microscopy, infrared spectroscopy, vibrating sample magnetometry, ultraviolet and visible spectrophotometry and Mössbauer spectrum. In [13] cobalt ferrite and Nano crystalline films were deposited using electrostatic spray technique and it is explored in sustainable hydrogen production applications.

II. NICKEL FERRITE

Unadulterated or doped nickel ferrites out of the nano-range estimate sizes are normal and as often as possible utilized as a part of a few catalytic process. For example, high reactivity of $NiFe_2O_4$ surfaces that is notable; $NiFe_2O_4$ is a viable metal-doped ferrite catalyst in atypical industrial process, for example, the water-gas shift (WGS) response [5]. Thus, $NiFe_2O_4$ was inspected as a catalyst in photocatalytic water oxidation as a photo-sensitizer and as a conciliatory oxidant [12]. The catalytic activity of $NiFe_2O_4$ is tantamount to that of an impetus containing Ir, Ru, or Co. For instance of non-nano-sized doped ferrites, their impetuses which granules of 1 mm width of nickel, cobalt and copper, arranged by co-precipitation aqueous route and impregnated with palladium, cerium and lanthanum a, were tested for carbon monoxide oxidation exercises. Nickel ferrite physical properties are described in table 1:

TABLE I
PROPERTIES OF NICKEL FERRITE

Properties	Metric	Imperial
Density	5.368 g/Cm ³	0.193 lb/in ³
Molar Mass	234.38 g/mol	

Total chemical composition of nickel ferrite contains nickel about 25%, iron approximate 47.7%, oxygen 19.7%.

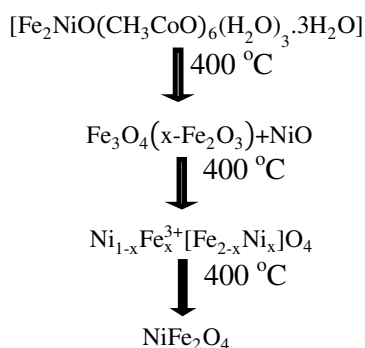


Fig. 2 Synthesis of nickel ferrite [4]

III. COPPER FERRITE

Copper ferrites has certain applications as a catalyst however as non-nanosized ferrite for instance transformation of CO to CO₂. They have more uniform size when contrasted with nickel ferrite and their size is around 20nm. These ferrites are utilized as a part of the amalgamation procedure of dihydropyridines as a reusable heterogeneous initiator. The response of substituted fragrant aldehydes, ethyl acetoacetate and ammonium acetic acid derivation was accomplished within the sight of copper ferrite nano powders at room temperature in ethanol. The nano catalyst was effectively recuperated and its reusability was affirmed [8]. A similar 20 nm estimate copper ferrite nano material likewise was accounted for as reusable.

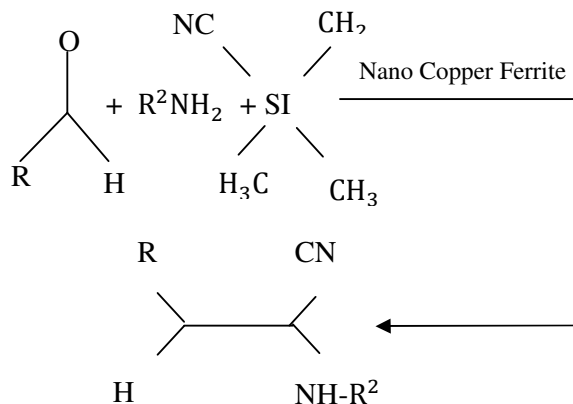


Fig. 3 Chemical reaction of Copper Ferrite [16]

Bigger size cubic copper ferrite CuFe₂O₄ Nano-powders were integrated by means of an aqueous route utilizing mechanical wastes with ferrous sulfate containing free sulfuric corrosive 10%, 0.01% Zn²⁺ and 2% silica. It was uncovered that a solitary

period of cubic copper ferrite powders can be acquired at various temperatures from 100 to 200 LC for times from 12 to 36 h with pH esteems 8–12. The microstructures of the delivered powders were influenced with the synthetic conditions. The particles showed up as nano-circles at aqueous temperature 150 LC, aqueous time 12 h and pH 8 which changed to the pseudo-cubic-like structure at aqueous temperature 200 LC, aqueous time 12 h and pH 8. Investigation of photocatalytic degradation of the methylene blue (MB, color utilizing copper ferrite powders demonstrated a good catalytic efficiency (95.9%) at aqueous temperature 200 LC for aqueous time 24 h at pH = 12 because of the high surface region (118.4 m²/g) [10].

IV. ZINC FERRITE

Non-nano-sized zinc ferrites (ZnFe₂O₄) have been utilized as a part of oxidative organic responses. Hence, the reactant behavior for oxidative transformation of methane and oxidative coupling of methane was examined over unadulterated and neodymium substituted zinc ferrites arranged by the combustion technique [20]. The reactant action turned out to be emphatically identified with the oxide structure and to the specific defects made by substitution. The unadulterated zinc ferrite (ZnFe₂O₄) and ZnNd₂O₄ showed high activity for the coupling response while the neodymium substituted ferrites (ZnFe_{1.75}Nd_{0.25}O₄, ZnFe_{1.5}Nd_{0.5}O₄ and ZnFeNdO₄) were low dynamic in this response. The order of the catalytic activities expressed as yields to C+2 were ZnNd₂O₄ > ZnFe₂O₄ > ZnFe_{1.75}Nd_{0.25}O₄ > ZnFeNdO₄ > ZnFe_{1.5}Nd_{0.5}O₄. Due to their high obscurity, zinc ferrites can be utilized as shades, particularly in applications requiring heat stability. For instance, zinc ferrite arranged from yellow iron oxide can be utilized as a substitute for applications in temperatures over 350 °F (177 °C). Zinc ferrite nano powders in a more extensive size range (5– 45 nm in estimate, contingent upon the strengthening temperature) were prepared by the co-precipitation strategy from the comparing nitrate pre cursors and thermal treating of the got precursor at various temperatures [21].

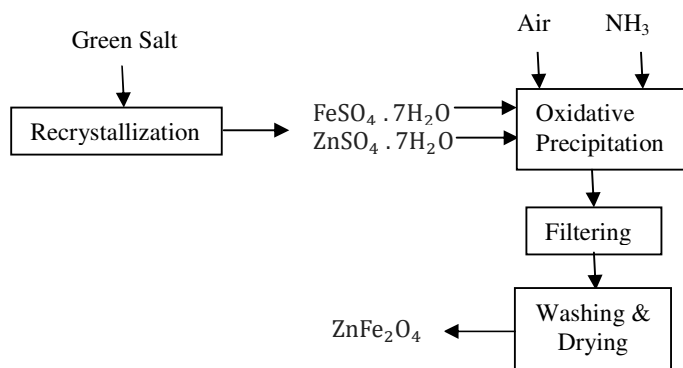


Fig. 4 Zinc Ferrite as a catalyst by oxidative precipitation technique [4]

The obtained ferrites were tried as impetuses in methanol decomposition to CO and hydrogen which is thought to be as ideal alternative green fuel for fuel cells, can be decomposed to CO and H₂ at relatively low temperatures in the presence of suitable catalysts of high efficiency. The analyses of the samples after the catalytic test reveal a significant phase transformation of the ferrite phase by the influence of the reaction medium.

V. COBALT FERRITE

Cobalt ferrites having diverse sizes, from ultra-small 2 nm to 50 nm, can be manufactured by distinct techniques, for the most part the co-precipitation strategy (CPM). In this manner, the CPM was utilized to synthesize ultra-small CoFe₂O₄ superparamagnetic nanoparticles (SPMNs, 2–8 nm of a normal size and high surface region of 140.9 m²/g) with no surfactant. Their catalyst action was confirmed in the synthesis of arylidene barbituric corrosive derivatives utilizing SPMNs as a magnetically distinguishable and reusable catalyst in watery ethanol. The upsides of this convention were short response time, significant returns, high turnover recurrence, straightforward work-up system, economy, a perfect response technique, and chemoselectivity, and in addition arrangement of an eco-friendly and green amalgamation. All the more substantial size CoFe₂O₄ attractive nanoparticles (25 nm) were utilized as an impetus for the oxidation of different alkenes within the sight of tert-butyl hydro peroxide (t-BuOOH) with relatively quantitative yields [5]. It appeared that this heterogeneous catalysis framework continues by coordination of t-BuOOH

to the metal (Fe³⁺ cations) on the surface of the catalyst. The detachment of the catalyst from the response media was effortlessly accomplished with the guide of an external magnet, and the catalyst can be reused a few times with no loss of movement. For instance, impact of dissolvable on oxidation of styrene catalyzed by CoFe₂O₄ is appeared in table-02 likewise, mix of union systems can likewise be utilized for cobalt ferrite preparation.

TABLE III
EFFECT OF SOLVENT ON OXIDATION OF STYRENE CATALYSED BY CoFe₂O₄ [2]

S.N	Solvent	Styrene conversion (%)	Selectivity of benzaldehyde (%)
1.	Acetonitrile	10	88
2.	Chloroform	65	55
3.	1,2-Dichloroethane	70	85
4.	Methanol	45	53
5.	1,2-Dichloroethane	55	68

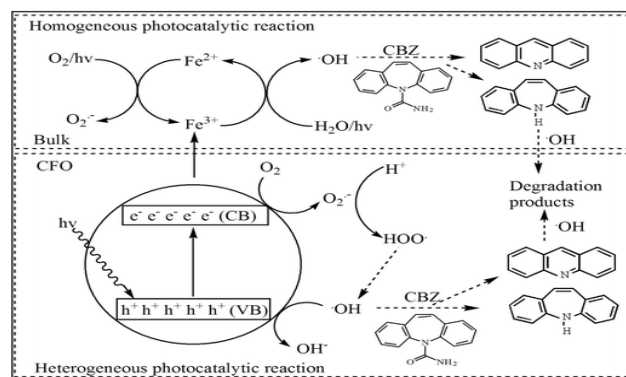


Fig. 5 Cobalt ferrite as an efficient Catalyst [2]

VI. CONCLUSIONS

Ferrite particles are assume a noteworthy part in mechanical and hardware fields in the form of catalyst, where high electrical ferrite contains low vortex current misfortunes. Because of containing less loses they are much reasonable to use as a centre of curls in microwave recurrence devices. Transition metal ferrite nano particles, used in catalytic reactions, have diverse sizes, from ultra-small 2 nm to 100 nm. They are acquired for the most part by wet-substance sol-gel or co-precipitation strategies, once in a while joined with straightforward calcicountry at high temperatures the sonochemical strategy mechanical high-energy ball processing or start plasma sintering are

additionally oftentimes utilized. Some of the time, self-combustion methods are applied. Because of magnetic properties of nano-ferrite catalyst, they all can be effectively recouped from response systems and reused up to a few runs nearly without loss of reactant action. Standard progress metal salts (typically nitrates) are utilized as antecedent. Molecule sizes of spinel ferrites are dependent on the idea of transition metal and the synthesis method. A progressive distinct shape for ferrite nanoparticles have been seen, from round to nano-tubes. Structures/states of nanoparticles, proportions of doping particles, contaminations, particular surface region, and so on, can extensively influence on the synergist action of ferrites. We take note of that the aggregate number of nano-ferrite applications for catalyst purpose is still generally low, so it could be a perfect research inquire about specialty for advance uses of ferrite nano-materials in an assortment of organic procedures.

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